

COVALENCE[®] PERP

Product Information

Repair system for damaged mill-applied PE coating.

Product description: Covalence[®] PERP is a heat-applied patch which, in combination with mastic filler, offers an economically effective and high quality repair system for factory PE pipe coatings damaged mechanically during transportation, storage and laying of pipes. PERP, PERP80 and PERP60E are designed to repair the damaged areas on line coatings, mainly 2 or 3 layer PE. PERP60E is designed to repair the damaged areas on PE coated pipes used in high shear applications, such as directional drilling.

- **Sleeves:** are recommended for large damaged areas (see selection table below).
- **Filler tape:** is used to fill the holiday, thus restoring the mill-applied coating thickness of the pipe.
- **Epoxy primer:** is additionally used when reinstatement of the epoxy layer is required.

Construction: Two-layer or three-layer system:

- **First layer:** Liquid epoxy, solvent-free two-component (optional).
- **Second layer:** Copolymer adhesive
- **Third layer:** Radiation cross-linked, high density polyethylene (unexpanded).

Installation is done with standard gas torches. To repair a damaged area, installers round out, roughen, clean and preheat the area and apply the filler tape to fill out the holiday. PERP, cut to size, is positioned onto the treated area and heated. During heating, the adhesive softens and flows to form a tight bond with the substrate. The bond strength builds up during cool-down and is fully retained after job completion.

Features:

- Adaptable repair system.
- Resistant to high shear forces.
- Excellent adhesion to commercial, PE mill-applied coatings.
- No special equipment required.

Benefits:

- Long lasting and high performance.
- Provides a virtually monolithic coating repair of high quality.
- Saves time with fast and convenient installation. Saves money by keeping inventory and logistics costs low.
- Makes installation fast and easy. Keeps installation costs low.

Product selection guide

	PERP	PERP80	PERP60E
Max operating temperature	65°C (149°F)*	80°C (176°F)	60°C (140°F)
Compatible line coatings	PE, FBE, PP, PU	PE, FBE, CTE	PE, FBE
Min. preheat temperature			
Bare metal	70-80°C (158-176°F)	70-80°C (158-176°F)	70-80°C (158-176°F)
Line coating	70-80°C (158-176°F)	90-100°C (194-212°F)	70-80°C (158-176°F)
Recommended pipe preparation	ST3 or SA2½	ST3 or SA2½	SA2½
Filler tape	S1137-50X3X3000	S1137-50X3X3000	S1182-50X3X3000
Epoxy primer (optional)	S1239 or S1301-M	S1301-M or S1401(-M)	S1239 or S1301-M
Soil stress restrictions	None	None	None
Performance	EN12068, Class C50	EN12068, Class C80	EN12068, Class C60

* Max. 70°C (158°F) when used a repair to HSS under infill.

Product properties

Backing

Property	Test method	Typical value PERP, PERP80 & PERP60E
Tensile strength at break	ASTM D-638	3300 psi 22.8 MPa
Elongation at break	ASTM D-638	600%
Hardness, Shore D	ASTM D-2240	55
Shrink force	ASTM D-638 @ 150°C (302°F)	40 psi
Dielectric strength	ASTM D-149	900 V/mil 35 kV/mm
Moisture absorption	ASTM D-570	0.05%

Adhesive

Property	Test method	Typical value		
		PERP	PERP80	PERP60E
Softening point	ASTM E-28	103°C (217°F)	120°C (248°F)	94°C (201°F)
Shear strength	ASTM D-1002	350 psi @ 23°C (73°F)	750 psi @ 23°C (73°F)	500 psi @ 23°C (73°F)
		11 psi @ 65°C (149°F)	65 psi @ 80°C (176°F)	87 psi @ 50°C (122°F)
	EN12068	0.22 N/mm ² @ 50°C (122°F)	0.12 N/mm ² @ 80°C (176°F)	0.32 N/mm ² @ 60°C (140°F)

Installed sleeve

Property	Test method	Typical value		
		PERP	PERP80	PERP60E
Peel to PE	ASTM D-1000	25 lb/in	21 lb/in	60 lb/in
	EN12068	3.5 N/mm	3.5 N/mm	20 N/mm
Impact resistance	EN12068, Class C	>15 J	>15 J	>15 J
Indentation	EN12068, Class C	Pass @ 50°C (122°F)	Pass @ 80°C (176°F)	Pass @ 60°C (140°F)

Note: The typical values in this data sheet are based on lab prepared samples. Values shown are not to be interpreted as product specifications.

Product thickness

	PERP - PERP80	PERP60E
Backing as supplied	0.76 mm (0.030 in)	0.76 mm (0.030 in)
Adhesive as supplied	0.65 mm (0.026 in)	0.80 mm (0.031 in)

Order information		General order information	
Covalence® PERP type products are available – As a kit – As a roll		Installation guide For proper product installation, see latest installation instruction.	Handling Handle with care. Keep boxes upright.
Example:		Storage Store indoor, clean and dry, away from direct sunlight in a cool place below +50°C. Unlimited shelf life.	Information
Standard ordering options		Documentation Extensive information is available on our web-site. Application instructions and other documentation can be obtained by contacting our head office, from our local distributor or by sending an email to info@sealforlife.com	Certified staff Application of the described coating system shall be carried out by certified personnel.
PERP-KIT	1 pc PERP patch 170 mm x140 mm with rounded corners, 1 pc S1137 (50x3x25 mm), 1 pc abrasive paper P60 (150x50 mm), installation instruction <i>For damaged areas less than 40x70 mm</i>		
PERP-170X10,000	Roll of 10 m (32.5 ft) length, 170 mm (6.75") width		
PERP-425X10,000	Roll of 10 m (32.5 ft) length, 438 mm (17.25") width		
PERP80-425X1000-PCI PERP60E-425X10,000PCI S1137-50x3x3000	PCI = Permanent Change Indicator (embossed backing) 50 mm (2") wide, 3 mm (0.12") thick, 3 m (10 ft) long Filler adhesive for PERP + PERP80 <i>Filler adhesive, necessary where PERP rolls are used. NOTE: 3 rolls of filler per roll of PERP are recommended.</i>		
S1182-50X1X9000	50 mm (2") wide, 1 mm (0.039") thick, 9 m (30 ft) long Filler adhesive for PERP60E <i>Fillier adhesive, necessary where PERP60E rolls are used. NOTE: 3 rolls of filler per roll of PERP are recommended.</i>		
PERP-280X280-05	Kit of 2 pcs PERP-280x140-05 with punched hole <i>To be used with HTTE, house tap tee protection</i>		
S1239 or S1301-M S1301-M or S1401(-M)	Epoxy primer For PERP + "PERP60e For PERP80 <i>Only when 3-layer coating</i>		

Application table	
Max.damaged area for using PERP. *	
Pipe diameter	Max.damage
<10"	50 mm x 50 mm
<30"	100 mm x 100 mm
>= 30"	150 mm x 150 mm

* For larger damaged areas, the use of heat-shrinkable sleeves is recommended (refer to Covalence girth weld sleeves).



Seal For Life Industries LLC
 Franklin, MA, USA
 Tel: +1 508 918 1600
 Toll Free: +1 800 248 7659
 Fax: +1 508 918 1905
franklin@sealforlife.com

Seal For Life Industries Mexico
 S de R.L. de C.V.
 Tijuana, Mexico
 Tel USA: +1 858 633 9797
 Fax USA: +1 858 633 9740
 Tel Mx: +52 664 647 4397
 Fax Mx: +52 664 607 9105
mexico@sealforlife.com

Seal For Life Industries
 Stopaq B.V.
 Stadskanaal, the Netherlands
 Tel: +31 599 696 170
 Fax: +31 599 696 177
info@sealforlife.com

Seal For Life Industries BVBA
 Westerlo, Belgium
 Tel: +32 14 722 500
 Fax: +32 14 722 570
belgium@sealforlife.com

Seal For Life India Private Ltd.
 Baroda, India
 Tel: +91 2667 264 721
 Fax: +91 2667 264 724
india@sealforlife.com

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