

COVALENCE[®] DIRAX

Product Information

Product description: The DIRAX system is a wrap-around heat-shrinkable sleeve reinforced with fiberglass. DIRAX is designed to protect girth welds against corrosion and is the optimum joint protection for PE and FBE coated pipes used in directional drilling applications. The reinforcement gives the backing greater wear resistance.

Construction: Three-layer system

- *First layer:* Liquid epoxy, solvent-free two-component.
- *Second layer:* High shear strength copolymer adhesive.
- *Third layer:* Thick, fiberglass reinforced, radiation cross-linked polyethylene.
- *Additional component:* Wear Cone as extra protection against pull-through forces, of the same construction as the main sleeve.

During installation, the epoxy is applied to the prepared pipe surface and the heat-shrinkable sleeve is immediately wrapped around the joint over the wet epoxy. Heat is then applied to the sleeve, which shrinks to form a tight fit around the joint. While curing, the epoxy forms strong mechanical and chemical bonds to the pipe surface & to the copolymer adhesive layer. The radiation cross-linked outer layer forms a tough barrier against mechanical damage and moisture transmission. A wear cone is then applied over the leading edge of the sleeve.

Note: DIRAX is not suitable for "Push Through" applications.

Features:

- Highly resistant to shear and peel forces induced by soil and thermal movements.
- DIRAX offers abrasion and wear resistance at pull-through comparable to mill coatings.
- Wear cone protects leading edge of sleeve against pull-through forces.
- Sleeve applied over wet epoxy---there are no curing or waiting times /formation of strong mechanical & chemical bonds.
- Superior cathodic disbondment and hot water immersion resistance.
- Pre-attached closure patch.
- Low preheat requirements.

Benefits:

- The DIRAX is tough!
- Provides a monolithic coating system.
- Provides additional strength and security---increases reliability.
- Allows fast application---saves time! Ensures high performance!
- Offers the optimum barrier protection against corrosion.
- Allows fast and easy application.
- Makes installation faster and saves time.

Product selection guide

| | |
|-------------------------------------|-----------------------|
| Max operating temperature | 65C (149°F). |
| Compatible line coatings | PE, FBE |
| Min. preheat temperature | 70°C (158°F) |
| Recommended pipe preparation | Sa 2½ |
| Soil stress restrictions | None |
| Performance | EN 12068 Class C60 UV |

Product properties

Backing

| Property | Test method | Typical value |
|--------------------------|-------------|---------------|
| Bursting strength | DIN 30672 | 2350 N |

Adhesive

| Property | Test method | Typical value |
|------------------------|---------------------|---------------------------------------|
| Softening Point | ASTM E-28 | 94°C (201°F) |
| Lap shear | ASTM D-1002 | 528 psi |
| Lap shear | EN 12068 @10mm/min. | 0.40 N/mm ² @ 60°C (140°F) |

Installed sleeve

| Property | Test method | Typical value |
|----------------------|---------------------------------|--------------------|
| Peel to Steel | ASTM D-1000 EN 12068 @10mm/min. | 104 pli 11 N/mm |

| | | |
|------------------------------------|-------------------------------|-----------------------------------|
| Specific coating resistance | DIN 30672, 100 days immersion | 6x10 ⁸ Ωm ² |
|------------------------------------|-------------------------------|-----------------------------------|

| | | |
|--------------------------|-----------------------------|------------------------|
| Impact resistance | ASTM G-14 EN 12068, class C | 170 in.lb Pass 15 J |
|--------------------------|-----------------------------|------------------------|

| | | |
|-------------------------------|-----------------------------|--------------------------------|
| Indentation resistance | ASTM G-17 EN 12068, class C | Pass 3.1 mm* @ 60°C (140°F) |
|-------------------------------|-----------------------------|--------------------------------|

| | | |
|-----------------------------|-------------------------------------|--|
| Cathodic disbondment | ASTM G-8, 30 days EN 12068, 30 days | 0.170" (4.33 mm) 0 mm radius @ 60°C (140°F)- self healing |
|-----------------------------|-------------------------------------|--|

| | | |
|---|---------|---|
| Resistance to UV radiation followed by bursting strength | EN12068 | Reduction in bursting strength <25% of the original value |
|---|---------|---|

* Remaining coating thickness

Note: The typical values in this data sheet are based on lab prepared samples.

Values shown are not to be interpreted as product specifications.

Product thickness

| | mm | in |
|--|------|-------|
| Backing as supplied | 1.85 | 0.073 |
| Backing fully free recovered | 2.30 | 0.091 |
| Adhesive as supplied | 1.20 | 0.047 |
| Wear cone (incl.adhesive) as supplied | 3.05 | 0.120 |

| Order information | | General information | |
|--|--------------------------------|--|--|
| Covalence® DIRAX type products are available as a kit, containing <ul style="list-style-type: none"> - A Uni-sleeve (pre-cut sleeve with pre-attached closure patch) - A wear cone (also pre-cut with pre-attached closure patch) Dirax is installed with S1239, S1301-M or S1401 2-component epoxy primer which has to be ordered separately. | | Application table Sleeve cut lengths and appropriate closure patch widths depend on the pipe size, see latest application table AT-DIRAX | |
| | | Installation guide For proper product installation, see latest installation instruction AG-DIRAX. | |
| | | Handling Handle with care. Keep boxes upright. | |
| | | Storage Store indoor, clean and dry, away from direct sunlight in a cool place below +50°C. Unlimited shelf life. | |
| Example | DIRAX-16000-24/1K | | |
| | Designation | Standard ordering options | |
| 16000 | Outside pipe diameter (mils) | 3.500"-18.000" (DN80-DN1200) | |
| 24 | Sleeve width (in) | 12" (300 mm)*, 17" (430 mm)*, 24" (600 mm)*, 34" (863 mm)* | |
| /1K | Number of primer kits required | 1, 2 or 3 200ml epoxy kit according to size (to be ordered separately) | |
| | Wear cone | Width 3" = 3.125" (80 mm) (included) | |
| | | * nominal width | |
| | | Information | |
| | | Documentation Extensive information is available on our web-site. Application instructions and other documentation can be obtained by contacting our head office, from our local distributor or by sending an email to info@sealforlife.com | |
| | | Certified staff Application of the described coating system should be carried out by certified personnel. | |



Seal For Life Industries LLC
Franklin, MA, USA
Tel: +1 508 918 1600
Toll Free: +1 800 248 7659
Fax: +1 508 918 1905
franklin@sealforlife.com

Seal For Life Industries Mexico
S de R.L. de C.V.
Tijuana, Mexico
Tel USA: +1 858 633 9797
Fax USA: +1 858 633 9740
Tel Mx: +52 664 647 4397
Fax Mx: +52 664 607 9105
mexico@sealforlife.com

Seal For Life Industries
Stopaq B.V.
Stadskanaal, the Netherlands
Tel: +31 599 696 170
Fax: +31 599 696 177
info@sealforlife.com

Seal For Life Industries BVBA
Westerlo, Belgium
Tel: +32 14 722 500
Fax: +32 14 722 570
belgium@sealforlife.com

Seal For Life India Private Ltd.
Baroda, India
Tel: +91 2667 264 721
Fax: +91 2667 264 724
india@sealforlife.com

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